

*Blundstone*TM

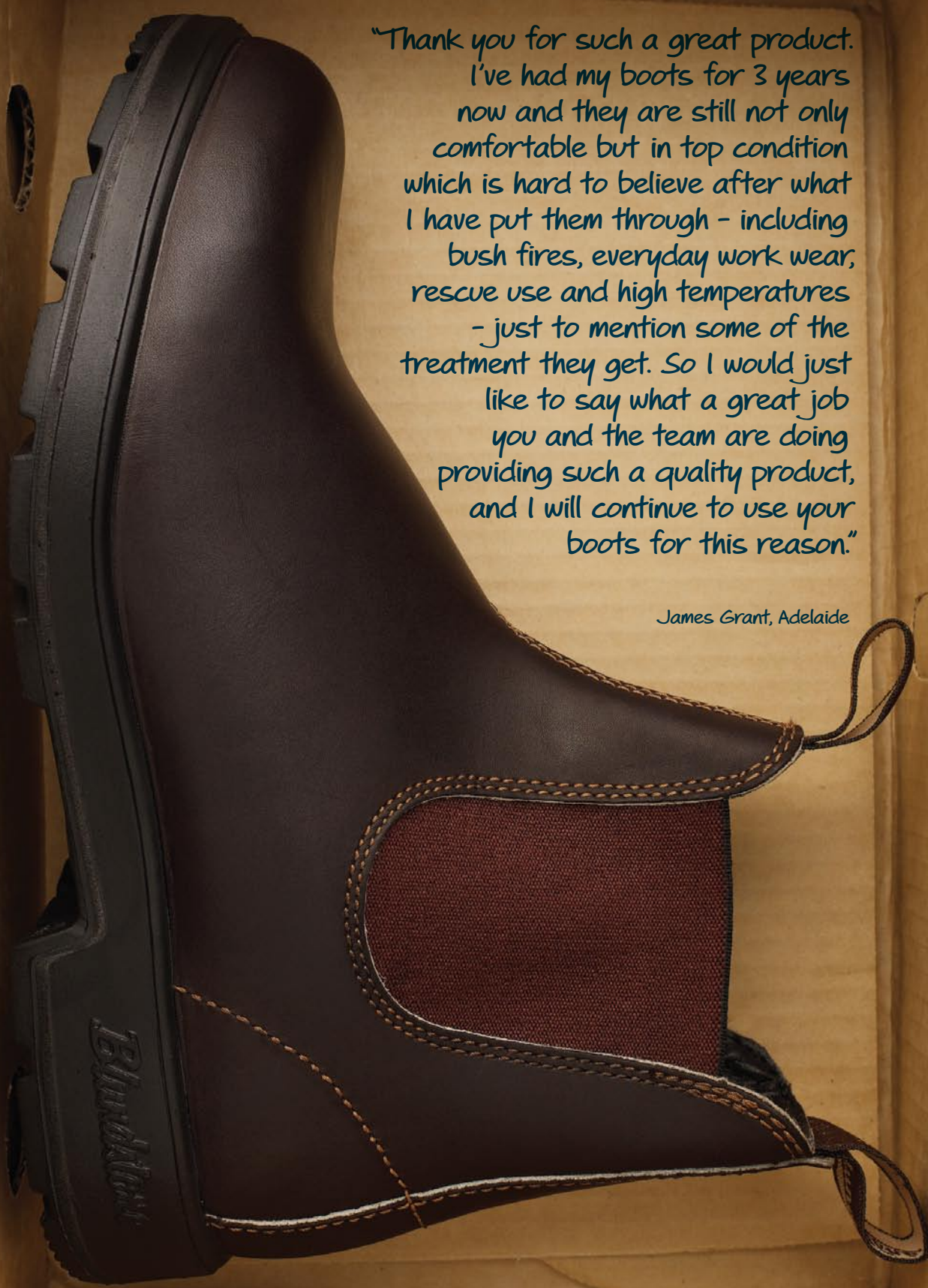


Tough by nature.

Catalogue 2011



TASMANIA AUSTRALIA · 1870



"Thank you for such a great product. I've had my boots for 3 years now and they are still not only comfortable but in top condition which is hard to believe after what I have put them through - including bush fires, everyday work wear, rescue use and high temperatures - just to mention some of the treatment they get. So I would just like to say what a great job you and the team are doing providing such a quality product, and I will continue to use your boots for this reason."

James Grant, Adelaide

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Unisex Sizing

Blundstone offers a range of unisex styles. As a general guide, we suggest deducting three sizes from your usual women's sizing. For example if you normally wear a women's size 7 a Blundstone unisex style 4 should fit. It is however, recommended that you try on footwear before purchase.



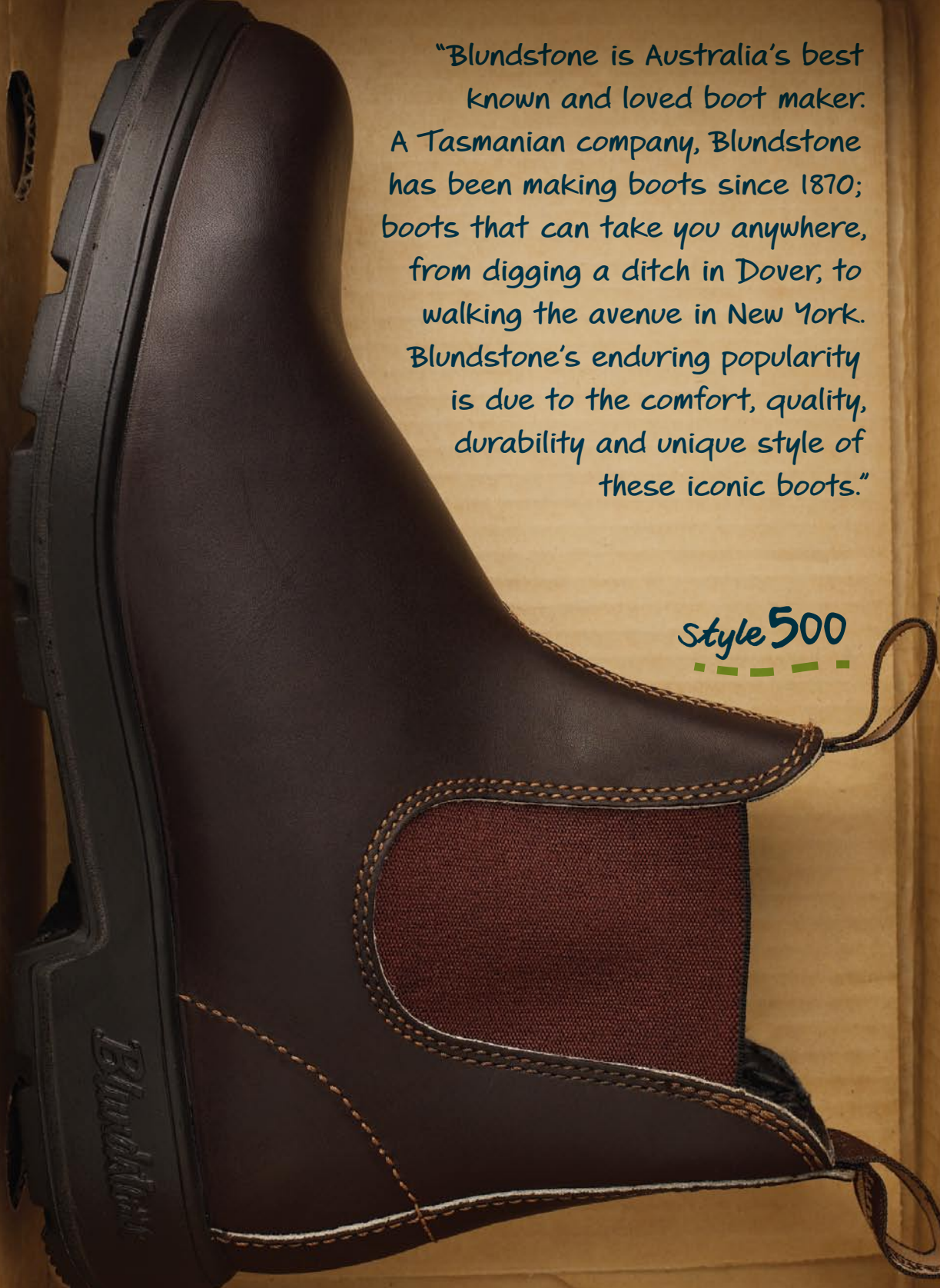


Tough by nature.

Blundstone was established in Tasmania in 1870 and has grown to become one of the world's most recognisable boot brands, still operating from Tasmania. Our Tasmanian history, heritage and people have helped shape the way our boots have evolved. Perhaps it takes a unique place to inspire the development of a unique boot.

Tasmania has a unique story.

- Tasmania has the cleanest air recorded in any populated place by World Health Organisation monitors.
- Tasmania is the second most protected land mass in the world after Antarctica.
- Huon pine trees, grown only in Tasmania, have been shown to be 38,000 years old.
- Other timbers unique to Tasmania include Sassafras and Myrtle.
- The Tasmanian mountain shrimp has survived unchanged in the highland streams for at least 200 million years.
- 90% of energy generated in Tasmania is renewable.



"Blundstone is Australia's best known and loved boot maker. A Tasmanian company, Blundstone has been making boots since 1870; boots that can take you anywhere, from digging a ditch in Dover, to walking the avenue in New York. Blundstone's enduring popularity is due to the comfort, quality, durability and unique style of these iconic boots."

Style 500

Classics and Lifestyle range

- Quality leathers
- Premium elastic
- Reinforced pull loops
- Double stitching



Style 500

Blundstone's iconic elastic side boot in brown premium leather. Sizes 2-13 (half sizes 2.5 to 10.5)



Style 510

Blundstone's premium black leather elastic side boot. Sizes 2-13 (half sizes 2.5 to 10.5)

Style 500+510 features

- Polyurethane (PU) midsole/thermo urethane (TPU) outsole* highly resistant to hydrolysis and microbial attack.
- Fully removable shaped comfort footbed.
- Steel shank – for maximum torsional stability.
- Lightweight and durable.

*Change from PU to TPU outsole progressively introduced from the beginning of 2011.



Classics and Lifestyle range **Blundstone™**



Style 550

Our premium walnut leather elastic side boot.
Leather lined.
Sizes 4 – 13
(half sizes 4.5 – 10.5)

Style 550 features

- Polyurethane (PU) midsole/thermo urethane (TPU) outsole highly resistant to hydrolysis and microbial attack, and has fantastic slip resistance.
- EVA footbed with PORON® insert in the heel strike zone.



Style 530

Child's brown premium leather elastic side boot.
Leather lined.
Children's sizes 7 – 3.

Style 530 features

Children's Blunnies have a soft cushioned polyurethane (PU) sole which is twice as tough and thicker than most. Fitted with a full length comfort footbed and an extra removable, washable footbed is supplied.





Style 059

Brown full grain leather elastic side dress boot.
Sizes 3 – 12
(half sizes 5.5 – 10.5)

Style 059+063 features

- Polyurethane (PU) midsole/thermo urethane (TPU) outsole* highly resistant to hydrolysis and microbial attack.
- Fully removable shaped comfort footbed.
- Steel shank – for maximum torsional stability.

*Change from PU to TPU outsole progressively introduced from the beginning of 2011.



Style 063

Black full grain leather elastic side dress boot.
Sizes 3 – 12
(half sizes 5.5 – 10.5)





Worklife™ range

Blundstone has been committed to making great quality footwear for over 140 years, providing true comfort in a boot which is tough enough to help you get the job done.



Blundstone Btough™ is our brand of work boots. These boots have been designed for all types of work, covering weekend gardeners, through to heavy industrial work. Blundstone boots have been protecting Australian workers since 1870, today they are protecting more and more workers across the globe.

BTOUGH™



Style 200

Chestnut water resistant
leather elastic side boot
Sizes 4 – 12
(half sizes 4.5 to 10.5)

Soft toed workboots

Style 210

Rust Crazy Horse leather lace up ankle boot with padded collar and tongue.
Sizes 4 – 12
(half sizes 6.5 to 10.5)



Style 200+210 features

- Dual density polyurethane (PU) semi wedge sole with aggressive 5mm tread, designed for maximum underfoot stability.
- Fully shaped comfort footbed.
- Steel shank for maximum torsional stability.
- Wide fitting.



Boot Guards and Leather Belts



Brown premium waxed cotton sock protector – water repellent, stops debris. Made Blundstone tough in a generous fit.



Classic jean belt in premium black or brown leather with rustic antique brass buckle.
Sizes M (86cm), L (94cm), XL (100cm), XXL (109cm)



Worklife range **Blundstone™**

Style 410

Brown waxy leather elastic side boot.
Sizes 3 – 13
(half sizes 5.5 – 10.5)

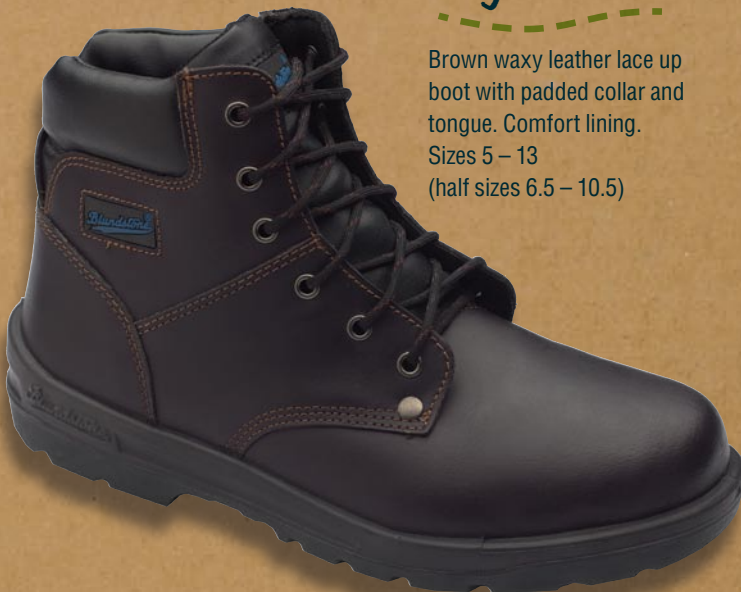


Style 410 & 412 features

- Polyurethane (PU) midsole/thermo urethane (TPU) outsole highly resistant to hydrolysis and microbial attack.
- Contoured removable EVA comfort footbed.
- PORON® in the heel comfort strike zone for increased shock protection.
- Steel shank for maximum torsional stability.

Style 412

Brown waxy leather lace up boot with padded collar and tongue. Comfort lining.
Sizes 5 – 13
(half sizes 6.5 – 10.5)



Style 490

Brown premium oil tanned leather elastic side, Chelsea cut boot. Kickguard toe leather protection. Sizes 4 – 13 (half sizes 5.5 – 10.5)



Style 490 features

- Polyurethane (PU) midsole/thermo urethane (TPU) outsole highly resistant to hydrolysis and microbial attack.
- Removable xtreme comfort EVA footbed with PORON® heel and forepart inserts.



Socks

Allrounder Socks

Thick, comfy and warm for urban explorers, 80% wool & 20% nylon in Black
Sizes 2 – 8, 7 – 12, 10 - 14

Classic Comfort Socks

Cotton Rich Comfort Sock, cotton/nylon in Black
Sizes 6 - 10

Boot Beast Socks

Super long for all over comfort and warmth, and ideal for wearing with gumboots. 80% wool and 20% nylon in Navy

A close-up, high-angle portrait of a man's face, focusing on his eyes and the right side of his face. He has a short, well-groomed beard and is looking directly at the camera with a serious, intense expression. The background is blurred, showing what appears to be a brick wall and some greenery, suggesting an industrial or construction setting.

XFoot™ range

*Blundstone's premium
range of safety work boots
providing maximum comfort.*



XFOOT™

PREMIUM SAFETY RANGE

1 Water resistant leather uppers



2 Ultimate comfort PU footbed includes a large pad of PORON® XRD™ under the ball of the foot and a soft cushion of EVA

3 More toe room to provide maximum comfort

4 Broad fitting 200 joule impact resistant Type 1 steel toe cap - no plastics or soft metals



5 Lightweight polyurethane midsole – provides great cushioning underfoot

6 The all terrain 6mm deep tread TPU outsole delivers great slip and abrasion resistance and also provides greater resistant to hydrolysis and microbial attack

7 Steel shank ergonomically engineered for maximum torsional stability and maximum arch support

8 New and revolutionary PORON® XRD™ inserted into both the heel and forepart of the sole construction

XFoot™ Features

- | | |
|--|---|
| 1 Water resistant leather uppers | 4 Steel toe safety cap |
| 2 Superior underfoot comfort with revolutionary PORON® XRD™ | 5 Lightweight cushioning midsole |
| 3 More toe room | 6 Non slip, heavy duty sole |
| | 7 Maximum arch support |
| | 8 Washable, anti bacterial footbed |

- ▶▶ Upsized fit to provide maximum comfort.
- ▶▶ XFOOT™ features the revolutionary PORON®XRD™ which provides a new level of impact absorbency, underfoot comfort and shock protection.
- ▶▶ Unique Blundstone design offering the ultimate tough outsole with a super comfortable inner sole and upper - completed with premium water resistant leathers.
- ▶▶ The all terrain 6mm deep tread TPU outsole delivers great slip and abrasion resistance.
- ▶▶ Light weight boot
- ▶▶ Low density high comfort PU midsole.
- ▶▶ Resistance to most commonly encountered oils, fats and acids.
- ▶▶ Resistance for electrical shock (ASTM F2413.05).
- ▶▶ Outsole withstands contact temperatures up to 140°C.
- ▶▶ Greater resistance to hydrolysis and microbial attack.
- ▶▶ Double reinforced stitching
- ▶▶ NEW PU Comfort Arch footbed
 - ▶▶ Tri density with PORON®XRD™
 - ▶▶ Anti bacterial, breathable and washable.



Style 143

Crazy horse water resistant
leather lace up safety 150mm (6")
ankle boot with padded
collar and tongue.
Sizes 5 – 13
(half sizes 7.5 – 10.5)



Style 140

Brown full grain water resistant leather elastic side safety boot
Sizes 5 – 13
(half sizes 7.5 – 10.5)



Style 141

Black water resistant nubuck leather with fabric panel lace up safety hiker. Padded collar and tongue.
Sizes 5 – 13
(half sizes 7.5 – 10.5)



Style 142

Black water resistant leather lace up 150mm (6") safety boot with padded collar and tongue.
Sizes 5 – 13
(half sizes 7.5 – 10.5)



XFoot™ range







Armourtread™ range

Blundstone's Armourtread™ range of rubber soled safety work boots have been engineered to remove the weight without compromising on durability.

These boots are light and tough meaning you will be comfortable and protected.



style 915

Wheat nubuck lace up ankle 145mm
height safety boot with padded
collar and tongue.

Sizes 5 – 13
(half sizes 6.5 – 10.5)



style 903

Brown premium water resistant leather elastic side safety boot with moulded TPU toe guard.

Sizes 5 – 13
(half sizes 6.5 – 10.5)



style 940

Chestnut water resistant leather pull on high leg 'riggers' safety boot with moulded TPU toe guard.

Sizes 5 - 13
(half sizes 6.5 – 10.5)





Style 913

Black water resistant leather lace up ankle 145mm height safety boot
Non metallic penetration resistant insole.
Sizes 5 – 13
(half sizes 6.5 – 10.5)



Style 914

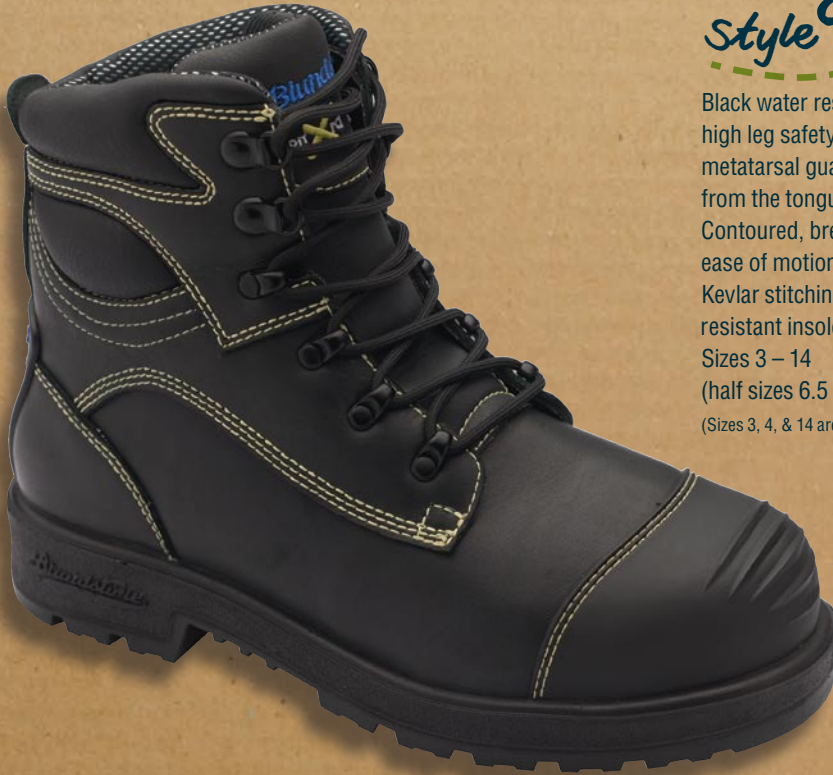
Black water resistant leather lace up 185mm high leg safety boot.
Non metallic penetration resistant insole.
Sizes 5 – 13
(half sizes 6.5 – 10.5)
Zip kit also available to fit this style.

Non Metallic Penetration Resistant Insole featured in styles 913, 914 + 917.

- The new generation L-Protection®
 - Safer than steel
 - Resists penetration even by small diameter nails and other objects
 - Greater protected surface area of the foot
 - Maximum flexibility and comfort
 - Compliant to BS EN ISO 20345:2004.
- Refer to Blundstone website for further technical information.



Met guard boot



Style 917

Black water resistant leather lace up 150mm high leg safety boot with PORON® XRD™ metatarsal guard – a moulded pad stretching from the tongue to the steel toe cap.

Contoured, breathable and flexible allowing ease of motion and a comfort fit.

Kevlar stitching. Non metallic penetration resistant insole. Moulded TPU toe guard.

Sizes 3 – 14

(half sizes 6.5 – 10.5)

(Sizes 3, 4, & 14 are manufactured on the xtreme TPU sole).



Armourtread™ range features

- Combining the flexibility and lightness of a low density polyurethane (PU) cushion layer with an extra heavy duty outsole of nitrile rubber with 5mm tread.
- “Shock Zone” polyether PU footbed featuring a channelled air flow system and cushion lining.
- Nylon shank – ensures correct step flex point, assists with torsional stability.
- Moulded TPU guards.



Armourtread™ range **Blundstone™**

xtreme safety™ range

Blundstone's xtreme safety™ range features a TPU kick guard sole further enhancing the durability of the toe area of the boot. Suitable for a variety of general work uses, this range delivers superior underfoot comfort and tough style.





Tourism Tasmania and Gabi Mocatta - Edge of the world



Style 172

Brown premium oil tanned leather elastic side safety boot.
Sizes 3 – 14
(half sizes 6.5 – 10.5)



Style 175

Fawn suede leather elastic side safety boot with chelsea cut.
Sizes 5 – 13
(half sizes 7.5 – 10.5)



Style 177

Olive suede leather with green fabric panel lace up safety hiker with padded collar and tongue.
Sizes 5 – 13
(half sizes 6.5 – 10.5)





style 183

Brown premium oil tanned leather lace up 185mm high leg safety boot with padded collar and tongue.

Sizes 3 – 14
(half sizes 6.5 – 10.5)



xtreme safety™ features

- Polyurethane (PU) midsole/thermo urethane (TPU) outsole highly resistant to hydrolysis and microbial attack.
- Removable xtreme comfort EVA footbed with PORON® heel and forepart inserts providing great underfoot comfort.
- Kickguard toe leather protection.
- Steel shank for maximum torsional stability.



Comfort arch footbed

PU footbed includes a large pad of PORON® XRD™ under the ball of the foot and a soft cushion of EVA. Fits sizes 5 – 13.



xtreme comfort footbed

Features PORON® heel and forepart inserts providing unmatched comfort for the whole foot. Odour, fungus and bacteria resistant. Superb underfoot comfort and shock absorption. Fits sizes 3 – 14.





Active range

A range of active footwear incorporating safety toe caps in a contemporary yet durable design which feels lightweight on the wearers foot



Style 791

Black/grey breathable,
lightweight safety jogger
Sizes 7 – 13



style 792

Fawn nubuck leather, with breathable inserts, safety hiker
 Sizes 7 – 13

Active range features

- EVA midsole provides shock protection underfoot.
- Rubber outsole is highly resistant to hydrolysis and microbial attack.
- Full length premium PU footbed featuring PORON® XRD™ cushioning.

Note: Picture features 791 soling – different styles will have colour variations of sole inserts.




Active range **Blundstone™**





Women's Work™ Range

A range of womens work™ safety shoes, providing protection and superior underfoot comfort without compromising on style.



"I wear Blundstone boots, they are like wearing slippers. They felt like that from the moment I put them on. I love them".

Blackmarket Research 2010.

Style 743

Women's black leather slip on safety shoe.
Women's sizes 6 – 10
(half sizes 6.5 – 9.5)



Style 741

Women's black leather lace up safety shoe with padded collar.
Women's sizes 6 – 10
(half sizes 6.5 – 9.5)



Women's work™ features

- Safety footwear designed specifically for women.
- Full length moulded EVA footbed for extra cushioning.
- Rubber outsole is resistant to hydrolysis and the EVA midsole creates comfort with minimum weight.

Style 742

Women's black suede leather with grey fabric panel lace up safety jogger with padded collar.
Women's sizes 6 – 10
(half sizes 6.5 – 9.5)



Women's Work™ range **Blundstone™**





Workfit™ range

Great value work boots, elastic sides and lace ups, engineered to effectively and safely fulfil most general purpose jobs.



Style 372

Brown waxy leather lace up ankle safety boot with padded collar.
Sizes 3 – 13 (half sizes 6.5 – 10.5)
Sizes 5 – 13 (half sizes 6.5 – 10.5)

Style 373

Black version of 372



Style 374

Wheat nubuck leather lace up ankle safety boot with padded collar.
Sizes 5 – 13 (half sizes 6.5 – 10.5)



Style 377

Black leather lace up safety derby shoe with padded collar.
Sizes 5 – 13 (half sizes 6.5 – 10.5)



style 370

Black Ramblers leather elastic side boot.
 Sizes 3 – 13 (half sizes 5.5 – 10.5)

style 371

Brown waxy leather elastic side safety boot.
 Sizes 5 – 13 (half sizes 6.5 – 10.5)
 Also available in black – style 375
 Sizes 3 – 13 (half sizes 6.5 – 10.5)



style 375

Black version of 371

Workfit™ range features

- Polyurethane (PU) midsole/thermo urethane (TPU) outsole highly resistant to hydrolysis and microbial attack.
- Contoured removable EVA comfort footbed.
- PORON® in the heel strike zone for increased shock protection.
- Steel shank – ensures correct step flex point, assists with torsional stability.



Executive range

Style 782

Classic black leather
slip on dress safety boot.
Sizes 5 – 13
(half sizes 7.5 – 10.5)



style 780

Classic black leather lace up, dress safety shoe.
 Sizes 5 – 13
 (half sizes 7.5 – 10.5)



Executive range features

- Lightweight sole of Smartlite® TPU with rubber inserts delivers excellent grip and offers great wear resistance.
- Fully removable EVA footbed.
- PORON® heel comfort pad is included to deliver great comfort all day long.

Polish



Polish

Blundstone boot polish and conditioner is recommended to assist with water resistance and to renovate the leather. Regular application after cleaning will extend the life of your footwear.

Polish Pads

Blundstone waxy and oily polish pad rejuvenates our rustic finish leather by replenishing the oils that naturally dry with wear. Assists in achieving an aged effect.

Gumboot Range

Blundstone's PVC gumboots are made in Tasmania and are suitable for a wide range of applications where comfort and protection from water and other liquids are the main requirements.







Comfort Arch gumboots 014, 015 & 018

Grey waterproof safety gumboots with Blundstone's exclusive 'Comfort Arch' heel shock minimiser, the widest fitting steel cap available, anti-clogging pattern with deep tread base for exceptional stability.

- Removable xtreme comfort EVA footbed with PORON® heel and forepart inserts.
- Reinforced ankle, heel and instep.
- Rear kick-off lip.
- Plush knitted lining.

style 015

Grey waterproof safety gumboot
Sizes 4 – 13



style 014

Grey waterproof safety gumboot
Penetration resistant midsole
Sizes 4 – 13



style 018

Met guard gumboot.
Grey waterproof safety gumboot
Tri-density metatarsal guard
protection with PORON® XRD™

poron **Xrd**





006



007

Armorchem waterproof safety gumboots

- Armorchem waterproof safety gumboots
- Fully removable shaped comfort footbed.
- Reinforced ankle, heel and instep
- Rear kick-off lip
- Plush knitted lining
- Recommended for the food industry.



style 006

White waterproof safety gumboot
Sizes 4 – 12.



Photo should be green

style 007

Green waterproof safety gumboot
Sizes 4 – 12



Safety Gumboot range **Blundstone™**



Style 001

Black waterproof general purpose gumboot suitable for a wide range of applications. This gumboot is recommended for most general purpose activities but is not suitable for use in the food industry.

Sizes 4 – 12



Style 004

White waterproof gumboot. Recommended for the food industry.

Styles 4 – 12.



Style 005

Green waterproof gumboot Recommended for the food industry

Sizes 4 – 12



001



004



005

General purpose gumboots

- Fully waterproof, general purpose gumboots manufactured with a blend of nitrile rubber and PVC formulated for maximum resistance to abrasion.
- Reinforced ankle, heel and instep.
- Rear kick-off lip
- Plush knitted lining



Smelter Boots



Style 871+881 features

- Kevlar stitching and Softherm 8 point fibre insulation lining
- Scratchguard toe leather protection
- Low density cellular nitrile rubber midsole for extreme comfort/high density nitrile rubber outsole for cut, abrasion and slip resistance.
- Removable xtreme comfort EVA footbed with PORON® heel and forepart inserts.



Style 871

Black flame retardant leather smelter boot with metatarsal guard.
Sizes 4 – 13
(half sizes 5.5 – 10.5)



Style 881

Black flame retardant leather smelter boot.
Sizes 4 – 13
(half sizes 5.5 – 10.5)



Blundstone's Comfort Story

Blundstone's Comfort System

All of Blundstone's boots are engineered to provide the wearer with a "comfortable experience, leaving you physically prepared to best face the job ahead. Our different boots feature different comfort systems. Here are some of the key features of our comfort systems.

SPS MAX – The Blundstone Shock Protection and Comfort System

SPS MAX has been designed and engineered to provide the ultimate protection and support for your feet emanating from the sole of your footwear. Blundstone's sole construction is designed to reduce workplace fatigue and orthopaedic problems in the lower back, legs and feet. SPS MAX includes a large insert of PORON®, the world's most advanced microcellular shock absorbing material under the heel reducing the impact of each step and greatly enhancing underfoot comfort.

SPS MAX with PORON® XRD™

Blundstone's XFoot range incorporates the new and revolutionary PORON® XRD™ inserted into both the heel and the forepart of the sole construction. PORON® XRD™ absorbs up to 90% of the energy from the impact of a step, surpassing performance of competitive impact absorbing materials. SPS MAX with PORON® XRD™ provides a new level of underfoot comfort for the wearer as well as a cushioning system which reduces shock impact through the legs. PORON® XRD™ is infused with Microban antimicrobial protection which protects the material from the growth of bacteria, mould or mildew which can cause stains, odours and product deterioration.

Blundstone's Comfort Footbeds

All Blundstone footwear incorporates a comfort footbed to cushion and nurture the foot. Our footbeds are all breathable and washable, and can be replaced as required*. There are different degrees of padding incorporated into our different footbeds.

Our ultimate comfort arch footbed is made from soft polyurethane, covered with a full length cushion of foam polyurethane, topped by a long wearing mesh cover. This footbed also includes a large pad of PORON® XRD™ under the ball of the foot with an airflow and moisture wicking system.

**When replacing footbeds in safety footwear please seek advice from manufacture.*

A History of Comfort Innovation

Blundstone is the pioneer in enhancing comfort in work and safety boots. We first developed the patented Shock Protection System (SPS) in our dual density soles across Polyurethane, Nitrile Rubber and Thermo Urethane Polyurethane soles. SPS directly reduces workplace fatigue and orthopaedic problems in the lower back, legs and feet. Since then we have further engineered and improved the performance of our soles with the addition of PORON® and now PORON® XRD™ in our SPS MAX. Blundstone is committed to continuing to enhance the comfort of our boots and support improved foot health. We invest heavily in research and development from our base in Hobart and work on collaborative research projects with manufacturing partners around the world, enabling us to access the best and latest technology available.

PORON® and XRD™ are licensed trademarks of Rogers Corporation.

Money Back Comfort Guarantee



Blundstone's unique fit is designed to deliver the optimum comfort for the wearer.

That's why we provide a 30 day money back comfort guarantee.

HOW TO ACTIVATE THE COMFORT GUARANTEE.

Try a pair of correctly fitted Blundstone boots for up to 30 days and if the boots are not comfortable you can return them to our approved reseller that you purchased them from, along with your original boot purchase receipt. Activating the guarantee will

entitle you to either a full refund or a boot exchange to an equivalent value.*

*Applicable for Australia and New Zealand only, styles 325, 330 and 334 excluded

2 Year Manufacturer's Warranty



We take great care in the manufacture of our products. So, we are able to guarantee our product against manufacturing fault which renders it as being unable to be used for its intended purpose. However, if the product does fail due to a manufacturing fault at any time up to two years after you purchase it from one of our approved resellers, we will replace it or repair it at our expense. This guarantee is void if you use the product in a way which causes damage to it beyond normal wear and tear. This includes exposing

the product to caustic materials that may cause the materials in it to break down. If you believe that your product contains a manufacturing fault, please return it to the place of purchase for assessment or, if you are unable to do that, please contact a member of our Customer Service team who will be happy to help you.

Blundstone®

Tough by nature.



LASRA LOGO





Blundstone[®]

Tough by nature.



Blundstone®

Tough by nature.

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