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THE ORIGINAL LIGHTWEIGHT HIKING BOOT COMPANY ESTABLISHED IN 1974



2010 / 2011

BACKPACKING Lite Hiking (Core)

Legitimate, serious Backpacking boots. Extremely comfortable and Built for the long haul, Performance, load-bearing footwear that meets the needs of high level trekking. Engineered to offer superior durability and enhanced support, this line pursues comfort and trekking stability as its main ideals.



TNSPIRED BY LIFE

Chocolate / Dk Taupe / Burnt Orange Weight: 735g Sizes: 8-14 U.S.

RAINIER EVENT WPI MEN'S FEATURES

- Ion Mask Waterproof Technology
- Waterproof membrane eVent
- Waterproof Full Grain Leather upper
- 4SYS multi density P.U Midsole
- Support / Comfort and Durability TPR heal locking system
- Maximum ankle support and stability Full length composite shank
- Exclusive Hi-Tec Vibram outer sole
- Superior grip and durability Stealth rubber Toe bumper
- Toe protection Comfortec removable innersole

ION MASK™ AND YOUR HI-TEC FOOTWEAR

HI-TEC ion-mask[™] treated footwear provides many benefits over traditionally membrane enhanced footwear. With ion-mask[™] our shoes are

- · More breathable than with a membrane. Lighter by at least 30 grams & remain lighter as the material does not retain water.
- Easy clean and stain resistant.
 Extremely climate friendly in comparison to other water proofing systems.

Whilst ion-mask[™] ensures that our footwear does not absorb water or other liquids it is the design itself that determines whether the shoe is truly waterproof. Therefore Hi-Tec ion-mask™ footwear falls into two categories:

ion-mask[™] IN ACTION

Independent testing has shown ion-mask[™] technology to be a olution in footwear technology

1. 100% WATERPROOF FOOTWEAR

All products featuring this description are 100% waterproof. Typical product here would be hiking boots or leather golf shoes Typical product here would be hiking boots or leather golf shoes traditionally designed to prevent water ingress. ion-mask™ enhances the surface of this product to ensure water does not penetrate.

2. HYDROPHOBIC FOOTWEAR

All products featuring this description are hydrophobic meaning An products reacting this description are indiciplion, the indice water-hating. Whilst the material itself will not absorb water due to the design of this product, water may ingress through large open holes in the mesh. Typical product here would be mesh based footwear such trail running shoes or sandals which are not functionally required to be 100% waterproof.

For more information on HI-TEC and ion-mask[™] visit www.hi-tec.com/ionMask

dependent testing shows that ion-mask[™] is as waterproof as ading membranes under test conditions. Thereby proving the fing credentials of ion-mask

OF FLEX TEST

Here is a basic step by step explanation on how the Ion Mask process is completed.

- **1** Shoes are placed in the lon-Mask vacuum chamber
- **2** The process starts with the air being removed from the chamber creating a vacuum
- 3 Machine begins pre treatment using a electrically charged Plasma energy that activates every surface and fibers in the shoe
- **4** The chamber is then injected with the lon Mask chemical which bonds and impregnates every fiber down to a molecular and microscopic level
- **5** Remove the shoe from the chamber and you now have a 100% waterproof breathable product.

ion-mask™

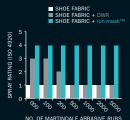
SHOES SHOES + ion-mask

WATER RETENTION TEST

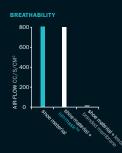


The test results show water uptake on an untreated shoe to be much greater than the ion-mask™ equivalent. Proving that on-mask[™] provides hydrophobic properties to the treated shoe



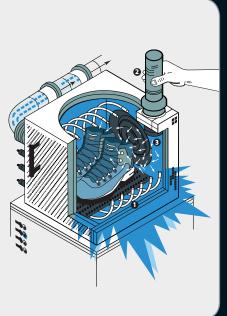


ask™ process works at a molecular level enhancing the whole shoe. So even if the top layer of material is worn away the erneath remains effective. The DWR coating however very quickly drastically affecting performance.



www.hi-tec.com/ion-mask

The test results show that an ion-maskTM treated shoe is as breathable as the standard untreated shoe. Movement during walking creates a natural airflow through the material. This effect sed with ion-mask™ but hindered with a m



SY LIFF



Smokey Brown / Dark Taupe / Mushy Pea Weight: 305g Sizes:1-7 U.S.



Smokey Brown / Taupe / Golden Haze Weight: 305g Sizes: 2-7 U.S.

RENEGADE WP JNR

FEATURES

- Waterproof seam sealed suede leather upper with breathable mesh underlay
- Drilex® moisture wicking lining
- Comfort-Tec removable sockliner
- Lightweight rustproof hardware
- Lightweight compression moulded EVA midsole
- Low profile, lightweight compound carbon rubber outer sole
- Carbon steel shank

NEVADA JNR

FEATURES

- Suede leather upper with breathable mesh underlay
- Drilex® moisture wicking lining
- Comfort-Tec removable sockliner
- Lightweight rustproof hardware
- Lightweight compression moulded EVA midsole
- Low profile, lightweight compound carbon rubber outer sole
- Carbon steel shank

Dk Taupe / Lt Taupe / Bombay Weight: 280g Sizes: 2-7 U.S.

CRUISE TRAIL LOW JNR

FEATURES

- Suede and Mesh Upper
- Ghilley lacing system
- Abrasion toecap
- Lightweight compression moulded EVA midsole
- Multi directional traction carbon rubber outer sole

ALTITUDE WP MEN'S

FEATURES

- Waterproof (seam sealed) nubuc leather upper
- Soft padded leather collar
- Rustproof brass hardware
- Fully gusseted leather tongue
- Removable sockliner
- Board lasted with carbon shank for added rigidity
- Durable carbon rubber outsole
- Lightweight compression moulded EVA midsole

WORLD'S NUMBER 1 SELLING BOOT

ALTITUDE GLIDE WP WOMEN'S FFATURES

- Exclusive women's only design.
- Waterproof (seam sealed) nubuc leather upper
- Soft padded leather collar
- Rustproof brass hardware
- Fully gusseted leather tongue
- Removable sockliner
- Board lasted with carbon shank for added rigidity
- Durable carbon rubber outsole
- Lightweight compression moulded EVA midsole

WORLD'S NUMBER 1 SELLING BOOT

V-LITE BUXTON MID WP MEN'S

FEATURES

- Suede/Nubuck/mesh WP upper
- Dri-Tec waterproof Membrane construction
- Heel Locking System for extra ankle support
- Drilex® moisture wicking lining
- Comfort-Tec Plus® removable sockliner
- Moulded Rubber toecap
- Ultra lightweight hardware
- Stabila Flex lasting board
- Lightweight compression moulded EVA midsole dual density
- MPACT dual density midsole
- V-Lite Design and Build

V-LITE MALVERN MID WP WOMEN'S

FEATURES

- Exclusive women's only design.
- Suede/Nubuck/mesh WP upper
- Dri-Tec waterproof Membrane construction
- Heel Locking System for extra ankle support
- Drilex® moisture wicking lining
- Comfort-Tec Plus® removable sockliner
- Moulded Rubber toecap
- Ultra lightweight hardware
- Stabila Flex lasting board
- Lightweight compression moulded EVA midsole dual density
- MPACT dual density midsole
- V-Lite Design and Build







SHI-TEC



MIDLAND WP MEN'S

FEATURES

- Tec Proof 100% waterproof breathable membrane
- Split grain leather and ballistic mesh
- D-Ring rust proof hardware
- Carbon steel shank
- Moisture wicking lining
- Trek Lite injection midsole is 25% lighter and softer than CMEVA

Dk Chocolate / Dk Taupe / Bombay Weight: 460g Sizes: 8–13 U.S.



MONTCLAIR WP WOMEN'S FEATURES

- _
- Exclusive women's only design.
 Tec Proof 100% waterproof breathable membrane
- Split grain leather and ballistic mesh
- D-Ring rust proof hardware
- Carbon steel shank
- Moisture wicking lining
- Trek Lite injection midsole is 25% lighter and softer than CMEVA

KIDS FOOTWEAR



Smokey Brown / Taupe / Saffron Weight: 590g Sizes: 8–14 U.S.

- 6

MOKALA WP MEN'S

FEATURES

- 100% waterproof breathable membrane
- Silicon injection in the stitching to keep water out of the seam area
- D-Ring rust proof hardware
- Carbon steel shank
- Moisture wicking lining
- Split grain leather and ballistic mesh
- Full length EVA cushioning inside the sole unit

Hi-Tec‰s Junior range of performance footwear is designed to protect their precious feet while offering function and performance.

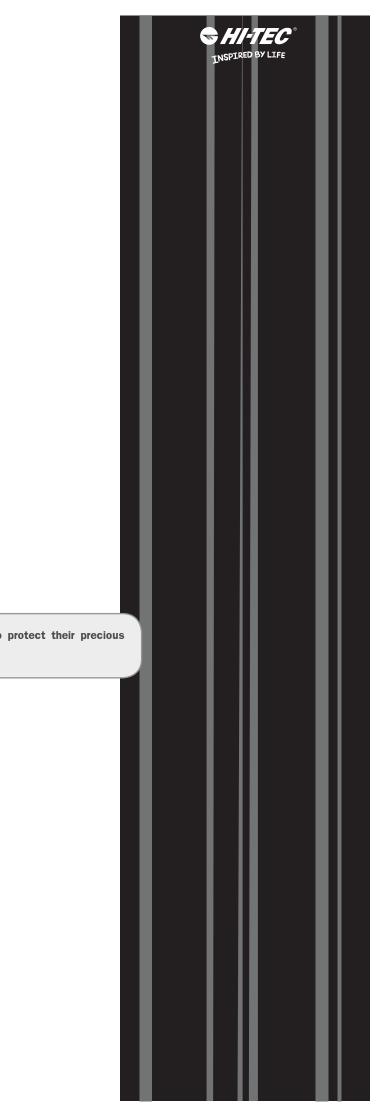


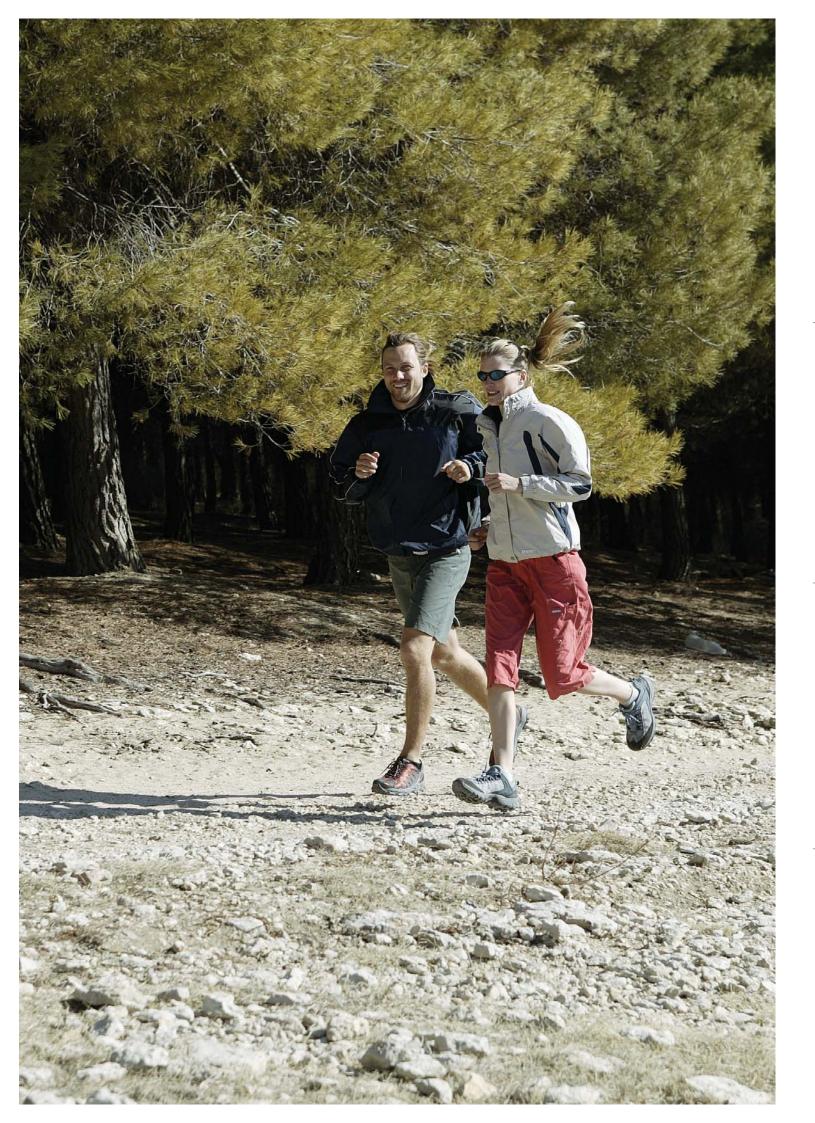
KULENI WP WOMEN'S

FEATURES

- Exclusive women's only design.
- 100% waterproof breathable membrane
- Silicon injection in the stitching to keep water out of the seam area
- D-Ring rust proof hardware
- Carbon steel shank
- Moisture wicking lining
- Split grain leather and ballistic mesh
- Full length EVA cushioning inside the sole unit

Clay / Lt Taupe / Golden Haze Weight: 500g Sizes: 6–11 U.S.





LAGO II MEN'S

FEATURES

- Oil pressed suede water resistant Leather upper
- Carbon steel shank
- Moisture wicking lining
- Comfort tongue technology
- Rust Proof D-Ring hardwear
- Full length internal EVA for cushioning and comfort

LAGO II WOMEN'S FEATURES

- Oil pressed suede water resistant Leather upper
- Carbon steel shank
- Moisture wicking lining
- Comfort tongue technology
- Rust Proof D-Ring hardwear
- Full length internal EVA for cushioning and comfort

CUSCO MEN'S

FEATURES

- Suede leather and mesh upper
- Carbon steel shank
- Moisture wicking lining
- Comfort tongue technology
- Full length internal EVA for cushioning and comfort
- New ballistic lacing hardware

CUSCO WOMEN'S FEATURES

- Suede leather and mesh upper
- Carbon steel shank
- Moisture wicking lining
- Comfort tongue technology
- Full length internal EVA for cushioning and comfort
- New ballistic lacing hardware

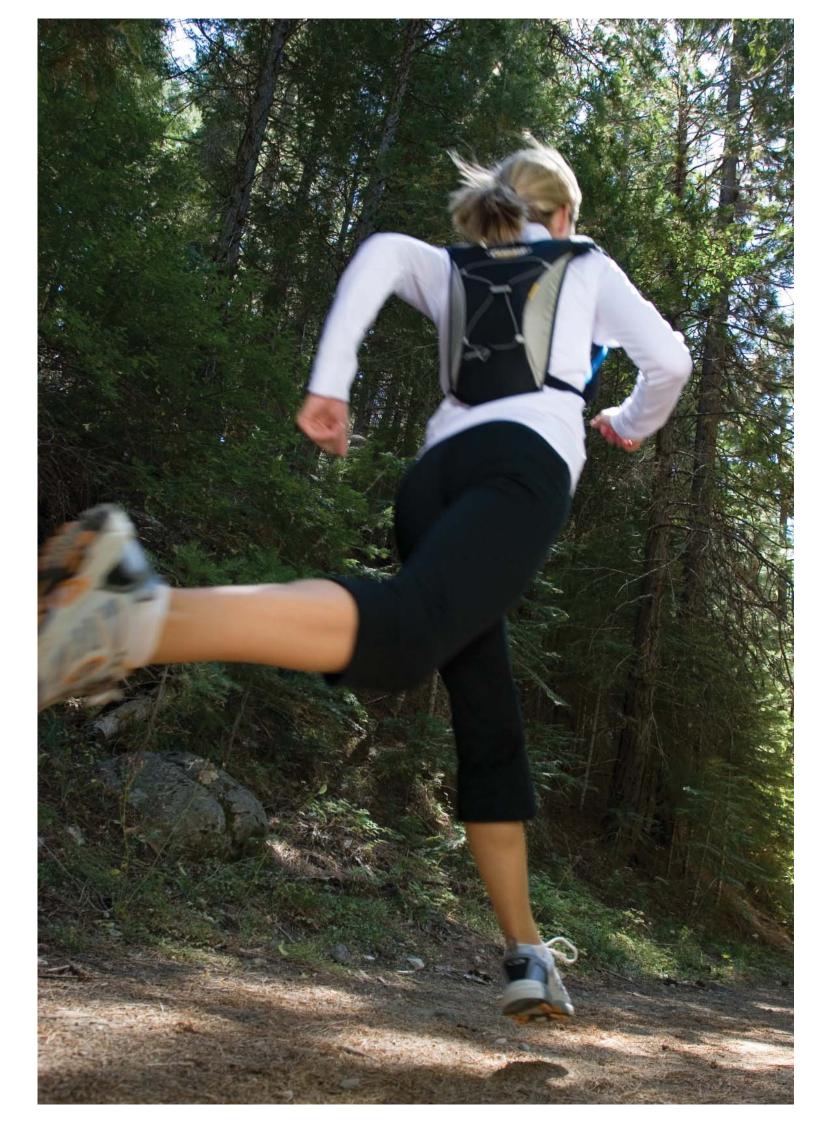




SHI-TEC

V-LITE SERIES

The philosophy behind our V-Lite technology is simple. A creative combination of materials and technologies are used in order to reduce weight without compromising performance.



TNSPIRED BY LIFE

V-LITE ALTITUDE

SHEEC

ALEXANDRE POUSSIN Blobal Adventurer

Tell as what inspires you @ www.hi-tec.com

ALTITUDE ULTRA MEN'S

FEATURES

- Ion Mask Waterproofing technology
- V-Lite Design Build
- Full Grain Napa leather upper
- Microfiber liner for extra comfort
- Rustproof one piece hardwear
- DuPont Thermostatic moisture and temperature control lining
- Compression moulded EVA midsole
- Stabila Flex glass fibre shank system for rigidity
- Exclusive Hi-Tec Vibram outer sole
- Comfort-Tec removable sock liner with polyiou anti bacterial treatment

ALTITUDE ULTRA WOMEN'S FEATURES

- Exclusive Women's only design.
- Ion Mask Waterproofing technology
- V-Lite Design Build
- Full Grain Napa leather upper
- Microfiber liner for extra comfort
- Rustproof one piece hardwear
- DuPont Thermostatic moisture and temperature control lining
- Compression moulded EVA midsole
- Stabila Flex glass fibre shank system for rigidity
- Exclusive Hi-Tec Vibram outer sole
- Comfort-Tec removable sock liner with polyiou anti bacterial treatment

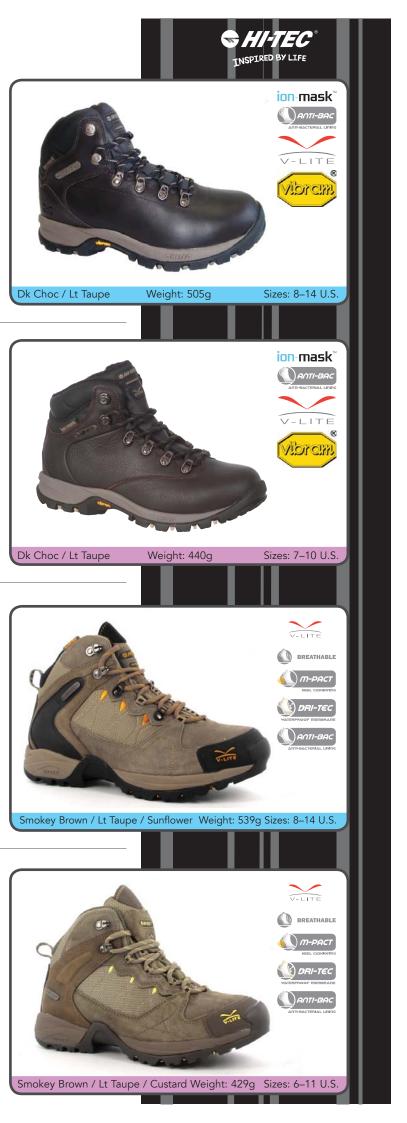
V-LITE BUXTON MID WP MEN'S

FEATURES

- Suede/Nubuck/mesh WP upper
- Dri-Tec waterproof Membrane construction
- Heel Locking System for extra ankle support
- Drilex® moisture wicking lining
- Comfort-Tec Plus® removable sockliner
- Moulded Rubber toecap
- Ultra lightweight hardware
- Stabila Flex lasting board
- Lightweight compression moulded EVA midsole dual density
- MPACT dual density midsole
- V-Lite Design and Build
- V-Lite Design and Dund

V-LITE MALVERN MID WP WOMEN'S FEATURES

- Exclusive women's only design.
- Suede/Nubuck/mesh WP upper
- Dri-Tec waterproof Membrane construction
- Heel Locking System for extra ankle support
- Drilex® moisture wicking lining
- Comfort-Tec Plus® removable sockliner
- Moulded Rubber toecap
- Ultra lightweight hardware
- Stabila Flex lasting board
- Lightweight compression moulded EVA midsole dual density
- MPACT dual density midsole
- V-Lite Design and Build





ion-mask[™]

Tests prove average water uptake reduced by 87.66% compared to untreated shoe.

Hi-Tec continues to create waves with a revolutionary ion-mask hydrophobic technology.

keeping your footware dryer, lighter and cleaner.



HYDROPHOBIC



BREATHABLE





LIGHTWEIGHT



STAY CLEAN





觘

GREEN



- Moisture management lining
- Comfort-Tec Plus removable sock liner with polyiou antibacterial treatment
- Injection Moulded EVA midsole for comfort and cushioning
- Multi Directional Traction carbon rubber outer sole
- Comfort-Tec removable sock liner

TAURA TERRA MEN'S

FEATURES

- Suede/mesh upper
- Ghilley lacing system
- Moisture management lining
- Compression Moulded EVA midsole for comfort and cushioning
- Multi Directional Traction carbon rubber outer sole
- Comfort-Tec removable sock liner with polyiou anti bacterial treatment

TOTAL TERRAIN LACE WOMEN'S FEATURES

- Exclusive women's only design.
- Suede/mesh upper
- Ghilley lacing system
- Moisture management lining
- Compression Moulded EVA midsole for comfort and cushioning
- Multi Directional Traction carbon rubber outer sole
- Comfort-Tec removable sock liner with polyiou anti bacterial treatment

LANGDALE LOW MEN'S

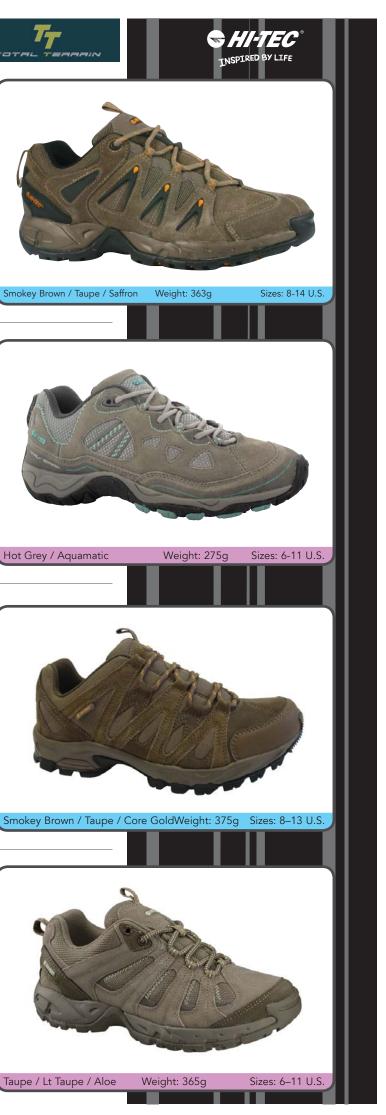
FEATURES

- Suede / Ballistic mesh upper
- Moisture management lining
- Moulded rubber toe for protection
- Comfort-Tec Plus removable sock liner with polyiou antibacterial treatment
- Injection Moulded EVA midsole for comfort and cushioning
- Multi Directional Traction carbon rubber outer sole
- Comfort-Tec removable sock liner

VECTOR LOW WOMEN'S FEATURES



- Suede / Ballistic mesh upper





TNSPIRED BY LIFE

ADVENTURE SPORTS Trail Lite Series

Versatile, athletically-inspired footwear, designed to deliver 'sports shoe' comfort and flex, with 'trail shoe' durability and performance. Lightweight and flexible for multipurpose endeavours.

Walk, hike, run, bike ... these shoes are as adventurous as your are.



V-LITE TOTAL TERRAIN LOW WP

FEATURES

- Nubuck leather/mesh upper
- Dri-Tec membrane construction
- Ghilley lacing system
- V-Lite abrasion treatment
- ESS shank support
- Drilex® moisture wicking lining
- Comfort-Tec Plus® removable sock liner
- Exclusive custom Vibram outsole



V-LITE INFINITY HPI MEN'S

FEATURES

- Breathable synthetic 100% seamless upper design
- S.U.Z.E. computer woven upper design
- Ion-mask Hydrophobic Technology.
- Heat seal overlay wrap system for light weight support
- TPU Shank support with ESS protec
- Comfort Tec removable sock liner with polyiou anti bacterial treatment
- 3D Posted cushioning midsole
- Exclusive Vibram outsole



Stability in shoes is absolutely key when running on a trail or roads. Although pronation isn't a bad thing and is an important part of our gait cycle and helping dissipate shock, over pronation is not good and can cause various ailments.

Many shoes have medial posts which is a more dense EVA on the inside heel area of the shoe, but we have made the shape more biomechanically functional and comfortable.



R Reduces Pronation

This image shows the shape of the counter balance and how it aligns better with where the main weight occurs whilst going through the gait cycle. This helps reduce pronation to an acceptable level, if needed, whilst ensuring there isn't excessive pressure under the arch.

INSPIRATION FOR V-LITE INFINITY PRODUCT

We looked at how the foot functions and what could be done to make the most functional and comfortable Trail Running shoe.

The design was approached from looking at building ultimate comfort, which starts with how the foot interacts with the inside of the shoe. This lead us to reconsider traditional shoemaking and inspired the development of the S.U.Z.E. upper mesh technology.

This digital weaving allows us to remove the seams while increasing the comfort and function. With this technology, we have achieved infinite comfort possibilities.







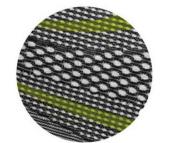
V-LITE INFINITY HPI WOMENS

FEATURES

- Breathable synthetic 100% seamless upper design
- S.U.Z.E. computer woven upper design
- Ion-mask Hydrophobic Technology.
- Heat seal overlay wrap system for light weight support
- TPU Shank support with ESS protec
- Comfort Tec removable sock liner with polyiou anti bacterial treatment
- 3D Posted cushioning midsole
- Exclusive Vibram outsole

Zone engineering

- Assists breathability Improves durability Improves fit



Sean removal

- · Reduces the risk of blisters
- · Increases durability
- · Reduces weight · Increases comfort
- · More environmentally friendly



